



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3281-3L02
Job Sheet 195245



Part No: D3281-3L02

Job Qty: 5 pcs

Part Name: Floor Protector, Aft LH (Black)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/16/19

Job Tracking No:

Due Date: 6/10/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG DSI 9504 REV A, D3281 REV F IPP Rev:A 04.07.01 New issue KJ/JLM IPP Rev B 07.08.07
Thermoform in house DL IPP Rev. C Add Step 105 Dry Material 10/04/21 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Purchasing	5 pcs	6/10/19	6/10/19	0.00	0.00	Purchasing - 1	JUN 24 2019
							Purchasing - 2	
							Purchasing - 3	
140	Packaging 2-1 - Receive - B4B	5 pcs	6/10/19	6/10/19	0.00	0.00	Packaging 2 - 1 - B4B	JUN 24 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Container No: S193400



Part: D3281 - 3L02

Job No: 195245

Serial No/Batch: S193400

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/24/19

Plex 5/16/19 10:29 AM Dart.lajeunesse.marie

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
150	QC 6	5 pcs	6/10/19	0.00 0.00	QC 6 - 9	JUN 25 2019 DAS 68 9-89
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
170	Packaging 3-1 - Stock - B4B	5 pcs	6/10/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 28 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
180	QC 21 - SA	5 pcs	6/10/19	0.00 0.00	QC 21 - SA - 21	JUN 26 2019 DAS 70 9-89
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 110 - (Purchasing) ISSUE P/O: HB043512 SUPPLIER: PLASTECH MANUFACTURE D3281-3L02 AS
 Descriptions: PER DWG C OF C IS REQUIRED

- 140 - (Receive & Inspect for Damage & Mat'l Certs)
- 150 - (QC6- All purchased or subcontracted products)
- 170 - (Identify as per dwg & Stock Location: _____)
- 180 - (QC21- Final Inspection - Work Order Release)

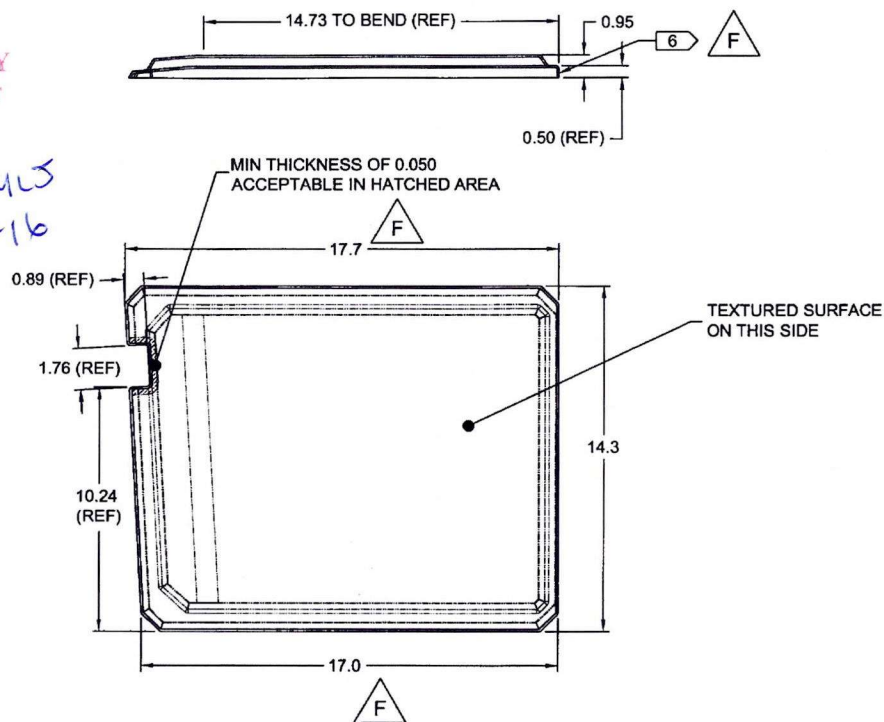
x 5 *[Signature]* 21 May 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3281-3L02P MLEXS.093-F6006-02	Floor Protector, Aft LH (Black)	5 pcs (1 ea)	110-Purchasing	5193397
	GE Plastics Lexan Sheet (Black)	10 sf (2 ea)	110-Purchasing	5193399
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3281-3L02P	5	0	0
	MLEXS.093-F6006-02	10	704	0
Part Specifications				
Specifications could not be found.				

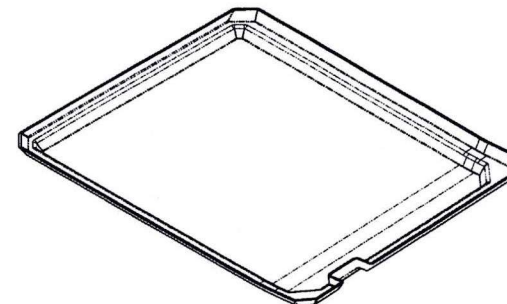
Plex 5/16/19 10:29 AM Dart.lajeunesse.marie

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 195245 MJS

19-05-16



D3281-3 FLOOR PROTECTOR



NOTES:

- 1) MATERIAL: -3L02 = LEXAN F6006, BLACK No. 701, 0.093" THICK (MLEXS.093-F6006-02)
-3L08 = LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR (MLEXS.118-90318-08)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 MAX
- 6) IDENTIFICATION: IDENT WITH DART P/N "D3281-3Lxx" AND B/N PER QSI 044 6.4 ALONG PERIMETER OF PART AS SHOWN.
- 7) WEIGHT: D3281-3L02 = 0.87 lb D3281-3L08 = 1.05 lb
- 8) THERMOFORM WITH MOLD D3281-3T1 PER DART QSI 022; TRIM AS SHOWN
MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED

RELEASE
2010-11-25

DESIGN	90	DART AEROSPACE LTD	
DRAWN	8	HAWKESBURY, ONTARIO, CANADA	
CHECKED	90	DRAWING NO.	REV. F
MFG. APPR.	SA	D3281	SHEET 3 OF 4
APPROVED	10/9/27	TITLE	SCALE
DE APPR.	10/9/27	FLOOR PROTECTOR	NTS
DATE	10.09.27	COPYRIGHT © 2004 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up			
Other/Details:					



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043512



Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: POHB043512

PO Date: 5/21/19

Due Date: 6/25/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195243	D3281-1L02P			Floor Protector, Fwd LH Black : Various STC's	Firmed	-	6/25/19	3 Ea	0 Ea	3 Ea	\$180.00/Ea	\$540.00
							3 X	JUN 24 2019					
2	195244	D3281-2L02P			Floor Protector, Fwd RH (Black) : Various STC's receive pcs	Firmed	-	6/25/19	2 Ea	0 Ea	2 Ea	\$180.00/Ea	\$360.00
							2 X	JUN 24 2019					
3	195245	D3281-3L02P			Floor Protector, Aft LH (Black) : Various STC's receive pcs	Firmed	-	6/25/19	5 pcs	0 pcs	5 pcs	\$180.00/pcs	\$900.00
							5 X	JUN 24 2019					
4	195246	D3281-4L02P			Floor Protector, Aft RH (Black) : Various STC's receive pcs	Firmed	-	6/25/19	2 Ea	0 Ea	2 Ea	\$180.00/Ea	\$360.00
							2 X	JUN 24 2019					
5	195247	D4941-1L02P			Floor Protector, Fwd LH, (Black) : Various STC's receive pcs	Firmed	-	6/25/19	4 Ea	0 Ea	4 Ea	\$145.00/Ea	\$580.00
							4 X	JUN 24 2019					
6	195248	D4941-2L02P			Floor Protector, Fwd RH, (Black) : Various STC's receive pcs	Firmed	-	6/25/19	4 Ea	0 Ea	4 Ea	\$145.00/Ea	\$580.00
							4 X	JUN 24 2019					
7	195249	D4941-3L02P			Floor Protector, Aft LH, (Black) : Various STC's receive pcs	Firmed	-	6/25/19	4 Ea	0 Ea	4 Ea	\$145.00/Ea	\$580.00
							4 X	JUN 24 2019					
8	195250	D4941-4L02P			Floor Protector, Aft RH, (Black) : Various STC's receive pcs	Firmed	-	6/25/19	4 Ea	0 Ea	4 Ea	\$145.00/Ea	\$580.00
							4 X	JUN 24 2019					
Grand Total:												\$4,480.00	



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Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043512



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, likely belonging to Patrick Lussier, is written over the right side of the Order Notes section.

Plex 5/21/19 2:55 PM dart.Lussier.Patrick

Packing Slip

PLAS-TECH
Think Plastics

115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Shipment Number: 36392
Shipment Date: 06/20/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
F 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order
H5043512 ✓
Carrier Account #
CU103666

Sales Order
SO-029031

Incoterms
EX WORKS

Payment Method
COL
Tracking Number

Ship Via
JOURNEY FREIGHT -

Item Number Revision	Description	Quantity Shipped	UOM
D3281-1L02P - Rev.: F ✓	FLOOR PROTECTOR, FWD LH AS PER DWG D3281 REV. F B163812	3 ✓	EA
D3281-2L02P - Rev.: F ✓	FLOOR PROTECTOR, FWD RH AS PER DWG D3281 REV. F B163792	2 ✓	EA
D3281-3L02P - Rev.: F ✓	FLOOR PROTECTOR, AFT LH AS PER DWG D3281 REV. F B163831	5 ✓	EA
D3281-4L02P - Rev.: F ✓	FLOOR PROTECTOR, AFT RH AS PER DWG D3281 REV. F B163821	2 ✓	EA
D4941-1L02P - Rev.: D ✓	CABIN FLOOR PROTECTORS AS PER DWG D4941 REV D	4 ✓	EA
D4941-2L02P - Rev.: D ✓	CABIN FLOOR PROTECTORS AS PER DWG D4941 REV D	4 ✓	EA
D4941-3L02P - Rev.: D ✓	CABIN FLOOR PROTECTORS AS PER DWG D4941 REV D	4 ✓	EA
D4941-4L02P - Rev.: D ✓	CABIN FLOOR PROTECTORS AS PER DWG D4941 REV D	4 ✓	EA

RECEIVED

JUN 24 2019

DART AEROSPACE LTD.

RECEIVED

JUN 24 2019

DART AEROSPACE LTD.

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. # HB043512 ✓

SO # 029031

Part #	D3281-1L02P ✓	Qty.	3 ✓	Batch #	-001
Description	FLOOR PROTECTOR, FWD L.H.	Material usage	12 SQ FT	Lot#	DART0119 S152044
Part #	D3281-2L02P ✓	Qty.	2 ✓	Batch #	-002
Description	FLOOR PROTECTOR, FWD R.H.	Material usage	11 SQ. FT.	Lot#	DART0119 S152044
Part #	D3281-3L02P ✓	Qty.	5 ✓	Batch #	-003
Description	FLOOR PROTECTOR, AFT L.H.	Material usage	28 SQ. FT.	Lot#	DART0119 S152044
Part #	D3281-4L02P ✓	Qty.	2 ✓	Batch #	-004
Description	FLOOR PROTECTOR, AFT R.H.	Material usage	8 SQ. FT.	Lot#	DART0119 S152044
Part #	D4941-1L02P ✓	Qty.	4 ✓	Batch #	-005
Description	CABIN FLOOR PROTECTOR	Material usage	26 SQ. FT.	Lot#	DART0121 M129222
Part #	D4941-2L02P ✓	Qty.	4 ✓	Batch #	-006
Description	CABIN FLOOR PROTECTOR	Material usage	26 SQ. FT.	Lot#	DART0121 M129222
Part #	D4941-3L02P ✓	Qty.	4 ✓	Batch #	-007
Description	CABIN FLOOR PROTECTOR	Material usage	26 SQ. FT.	Lot#	DART0121 M129222
Part #	D4941-4L02P ✓	Qty.	4 ✓	Batch #	-008
Description	CABIN FLOOR PROTECTOR	Material usage	26 SQ. FT.	Lot#	DART0121 M129222

Note: All parts are not identified as meeting QSI044.

By: AS
(Approved QA Signatory)

Date: JUNE 21, 2019 COFC # 121

Page: 1 of 1

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